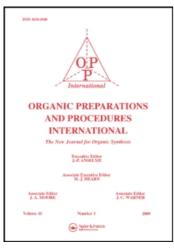
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SELECTIVE PROTECTION OF THE VARIOUS HYDROXY GROUPS OF CHOLIC ACID AND DERIVATIVES. A REVIEW

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SELECTIVE PROTECTION OF THE VARIOUS HYDROXY GROUPS OF

CHOLIC ACID AND DERIVATIVES. A REVIEW

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GAO AND DIAS

Hongwu Gao[†] and Jerry Ray Dias^{*}

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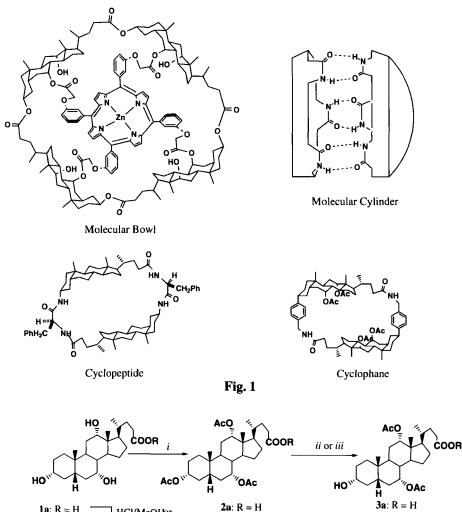
INTRODUCTION

Bile acids are naturally occurring and readily available natural compounds that play an important physiological role in all mammals.¹ The terminal carboxylic acid in C17-side chain can conjugated with taurine or glycine.²⁻⁵ The direct coupling of cholic acid to both terminal amino groups of spermidine, a biogenic polyamine essential for tissue growth, yields a molecular system capable of functioning like a mechanical umbrella.⁶ The structural rigidity of this steroid class of compounds and their amphiphilic properties, chirality, and the orientation of their hydroxyl groups toward the center of a concave face have made them interesting starting materials for the synthesis of a molecular bowl (*Figure 1*),⁷⁻⁸ molecular tweezers,⁹ crown ethers,¹⁰⁻¹¹ dimeric and oligomeric esters,¹² colaphanes,¹³⁻¹⁶ cyclopeptides.¹⁷

The utility of the bile acids derives not only because of their biological significance¹⁸⁻¹⁹ but also because they are readily available, making them attractive starting materials for the production of other steroids.²⁰⁻²⁴ Cholic acid is particularly inexpensive and useful. In the course of work on the use of cholic acid as a building-block for functionalized macrocyclic host molecules,²⁵ we have investigated a number of methods for selective protection of its various hydroxy groups. We now review some of these methods.

I. PROTECTION OF HYDROXYL GROUPS WITH ACETATE

In the synthesis of bile acid derivatives, bile acids protected at hydroxyl groups are used very frequently. During 1960s, they have been used for the synthesis of C-24 labeled bile acids,²⁶⁻²⁷ C-27 bile alcohols,²⁸⁻²⁹ and norchol-22-enes.³⁰ In last decade, they have been used for the synthesis of cyclocholate derivatives.¹² The acetyl protecting group has generally been more widely used than other protecting groups because it is easily introduced and removed and possesses an acceptable stability under various conditions.



1a: R = H1a: R = H3a: R = H1b: $R = CH_3$ TMSCHN₂/MeOH2b: $R = CH_3$ 3b: $R = CH_3$

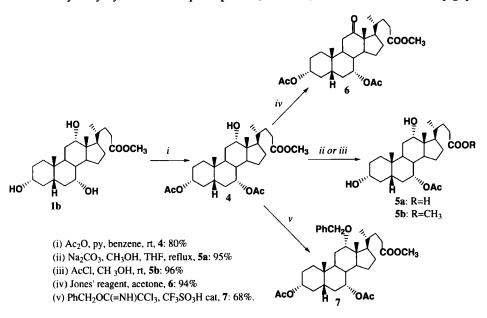
Scheme 1

Methyl cholate (1b) in *Scheme 1* can be prepared from cholic acid (1a) by reacting with HCl/MeOH. In 1981, Hashimoto and co-workers³¹ reported that trimethylsilyldiazomethane (TMSCHN₂) reacts with carboxylic acids in the presence of methanol rapidly to give methyl esters in quantitative yield at room temperature. This latter method has the advantage over HCl/MeOH in that acetyl protective groups of the 3α , 7α , 12α -OH are preserved. The TMSCHN₂ method can be applied efficiently in analytical work such as the determination of carboxylic acids by gas chromatography. Triacetylcholic acid (2a) was first prepared by acetic anhydride: acetic acid (2:3) containing a drop of perchloric acid.³² In 1993, Amiet and co-workers³³ reported the preparation of 2a by refluxing a

⁽i) Ac₂O, DMAP, py, rt, **2a**: 86% (ii) Na₂CO₃, CH₃OH, THF, reflux, **3a**: 95% (iii) AcCl, CH₃OH, **3b**: 96% or K₂CO₃, CH₃OH, rt, **3b**: 99%

mixture of cholic acid with excess acetic anhydride in pyridine. These conditions were required for complete acetylation of the sterically crowded, axial C-12 hydroxy group. Recently, the reaction has been carried out in acetic anhydride with pyridine as the solvent using dimethylaminopyridine (DMAP) a catalyst (*Scheme 1*).³⁴ Methyl triacetoxycholanoate (**2b**) was synthesized by same method.³⁵ This reaction has also been reported when pyridine was replaced by methylene chloride.¹³ Because the rate of hydrolysis of three acetate groups in decreasing order is $3\alpha > 7\alpha > 12\alpha$ (*vida infra*), selective removal of the 3a-acetoxy group can be achieved in two different ways. Methanolic HCl method produced compound **3b** in good yield (96%).³⁶ A more recent method using a mild base (K₂CO₃/CH₃OH) is also effective (99%).³⁷ Application of a Na₂CO₃/CH₃OH/ THF system under reflux conditions has been applied to remove both the 24-methyl and 3\alpha-acetyl groups to give **3a**.³⁸

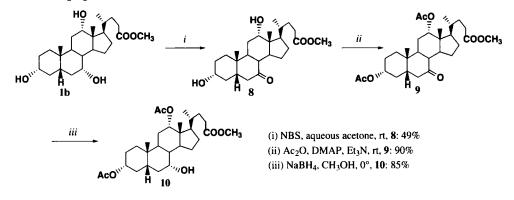
It has been shown that selective acetylation of the 3α - and 7α -hydroxy groups in cholic acid can be achieved by treatment with acetic anhydride and pyridine diluted in benzene at room temperature³⁹ and that the sterically hindered 12a-hydroxy group activates acetylation at the more sterically hindered 7α -hydroxy by transannular participation (*Scheme 2*).⁴⁰⁻⁴¹ Also, Fieser and Rajagopalan³⁹



Scheme 2

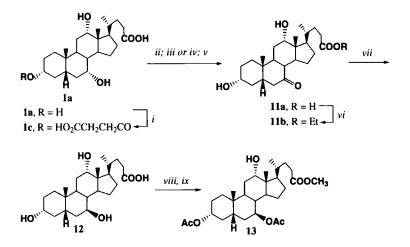
employed absolute CH₃OH through which dry gaseous HCl was passed for selective methanolysis of 3α -acetoxy group in 4 to give 5b. The previously mentioned sodium carbonate method was also useful to convert 4 to 5a.³⁸ Oxidation of 4 with potassium chromate^{39,42} afforded methyl 3α , 7α -diace-toxy-12-oxo-5 β -cholan-24-oate 6. Bonar-Law and co-workers¹⁵ successfully benzylated the diacetate 4 employing benzyl trichloroacetimidate and trifluoromethanesulfonic acid.⁴³ The other attempts using (a) sodium hydride, benzyl bromide and tetrabutylammonium iodide in THF,⁴⁴ (b) benzyl bromide and silver oxide in DMF⁴⁵ and (c) hexabutyldistannoxane followed by benzyl bromide and tetrabutylammonium bromide⁴⁶all failed to give the desired product 7.

3,12-Diacetate **10** was synthesized from methyl cholate in three steps (overall yield 36%) as shown in *Scheme 3*. In the first step, the C-7 hydroxy group was protected as the corresponding ketone *via* selective oxidation.^{39, 42} Ketoester **8** was acetylated at the C-3 and C-12 hydroxyls with Ac₂O/Et₃N/DMAP at room temperature to afford diacetoxyketo derivative **9** in 90% yield.⁴⁷⁻⁴⁸The reduction of ketoester **9** with NaBH₄ in MeOH at 0° (or with benzyltriethylammonium borohydride in refluxing CH₂Cl₂) regenerated the required 7 α -OH group, affording alcohol **10** in 85% yield.³⁷



Scheme 3

As part of a report in the synthesis of triamino methyl cholanoate, Davis and co-workers⁴⁹ reported the synthesis of 7-epi-cholic acid derivatives. Haslewood was the first to describe the partial oxidation of cholic acid (**1a**) at C_7 by addition of aqueous chromate to cholic acid in acetic acid buffered with sodium acetate (*Scheme 4*).⁵⁰ The oxidation of cholic acid with N-bromosuccinimide in

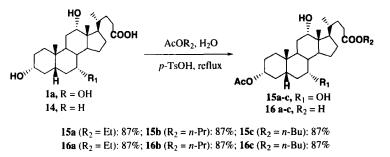


(i) succinic anhydride, py, CCl₄, reflux, 3h, 1c: 91% (ii) K₂CrO₄, NaOAc, HOAc, 24h, rt, 11a: 45% (iii) NBA, acctone, H₂O, rt, 3h, 11a: 57% (iv) NBS, 3% NaHCO₃, 70°, 1h, rt, overnight; 5% NaOH/MeOH, 11a: 100% (v) Br₂, NaOH, NaHCO₃, 2 days, rt (vi) EtOH, H₂SO₄, rt, overnight, 11b: 41% (vii) K, *tert*-amyl alcohol (viii) MeOH, H₂SO₄; (ix) Ac₂O, py, rt, 8h

Scheme 4

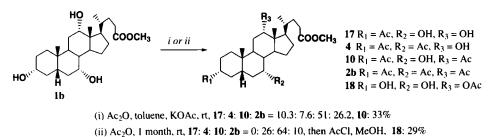
aqueous acetone described by Fieser and Rajagopalan⁵¹ gave 7-oxo- 3α , 12α -dihydroxy- 5β -cholanoic acid (**11a**) in 57% yield. Bromine oxidation of cholic acid followed by esterification with ethanol was reported by Hoehn and co-workers.⁵² Subsequently, Batta and co-workers prepared **11a** from cholic acid in over 80% yield by the following modified route.⁵³ Cholic acid was first selectively protected by esterification with succinic anhydride at 3a-position to give compound **1c** which was selectively oxidized by N-bromosuccinimide in aqueous sodium bicarbonate. Finally, the hydrolysis was accomplished by 5% methanolic sodium hydroxide. This efficient procedure was confirmed by Davis and co-workers.⁴⁹ Reduction with potassium in *tert*-amyl alcohol yielded 7-epicholic acid **12** along with a trace of **1a**.⁵⁴ Esterification with methanol, followed by selective acetylation of the equatorial 3b,7b-hydroxyl groups, gave diacetates **13**.

Cholic acid and deoxycholic acid can be converted to ethyl 3α -acetoxy derivatives in a onepot by transesterification using EtOAc and *p*-TsOH (*Scheme 5*).⁵⁵ The success of these methods results from lower steric hindrance associated with 3α -OH compared to the 7α -OH and 12α -OH groups.



Scheme 5

Schwartz and coworkers⁵⁶ reported that treatment of compound **1b** with Ac_2O in toluene, with KOAc as base, resulted in preferential 3,12-diacetylation (**17**:**4**:**10**:**2b** = 10.3:7.6:51:26.2). Diacetate **10** was isolated in 33% yield (*Scheme 6*).

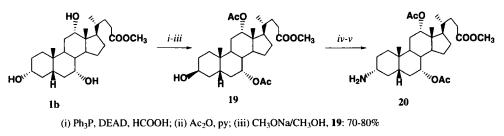


Scheme 6

Long-term equilibration conditions by Bonar-Law and co-workers⁵⁷ were aimed at an improved procedure for 3,12-diacetylation (17:4:10:2b = 0:26:64:10). The treatment of the crude product mixtures with MeOH/HCl (generated from MeOH/AcCl) not only led to deacetylation to give 3α -OH, but also showed some selectivity in favor of deacetylation at position 7. The end result was a proce-

dure for the synthesis of 12-monoacetate (18) in 29% yield from methyl cholate.

As part of the report of the synthesis of cyclopeptides, Albert and Feigel^{17, 58} reported the conversion of the 3 α -OH group of cholic acid to a 3 α -amino group with retention of the configuration (*Scheme 7*). Methyl 7,12-diacetoxyl-3 β -hydroxy-5 β -cholan-24-oate (19) was prepared by three steps: 1) nucleophilic substitution by the formate group with inversion of the 3 α -OH group activated with the



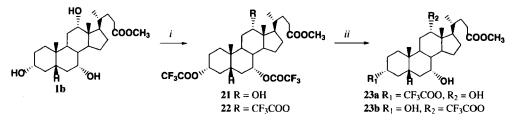


Scheme 7

Ph₃P/DEAD (diethyl azodicarboxylate)-system; 2) acetylation of 7α , 12 α -dihydroxy groups was carried out in acetic anhydride-pyridine system; 3) The 3b-formyl group was cleaved to the 3 β -hydroxy with 10% sodium methoxide in methanol. The configurational homogeneity was established by the different chemical shifts [(δ (H3_{eq}) = 4.10 ppm; δ (H3_{ax}) = 3.64 ppm)] and different coupling constants (J(H3_{eq}): wide triplet of triplets; δ (H3_{ax}): narrow multiplet). The return to the initial configuration was achieved with a second Mitsunobu substitution using azide as nucleophile. The azide was reduced with NaCNBH₃ and 1,3-propanedithiol in isopropanol to give the corresponding amine **20**.

II. PROTECTION OF HYDROXYL GROUPS WITH TRIFLUOROACETATES

Methyl cholate **1b** was treated with excess TFAA in THF. The two *bistrifluoroacetates* (**21:22** = 1:8) proved difficult to separate (*Scheme 8*).⁵⁷ However, after treatment with MeOH/HCl, the

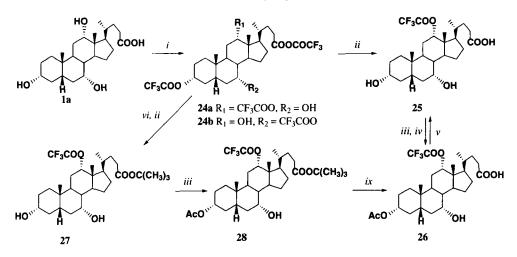


(i) TFAA, THF, -35 to -40°, 21:22 = 1:8 (ii) AcCl, CH₃OH, 0°, in 23b: 55% overall yield from 1b

Scheme 8

crude product was a mixture of the monotrifluoroacetates **23a** and **23b** in a ratio 1:10 from which the 12-protected derivative **23b** could be isolated by crystallization in 55% overall yield. In general, trifluoroacetate ester groups are more prone to hydrolysis than acetate ester. Under the same trifluoroacety-

lation conditions, cholic acid can be converted directly to the 12-trifluoroacetate **25** (*Scheme 9*) without the need for esterification of the carboxyl group. As shown in *Scheme 9*, treatment of cholic

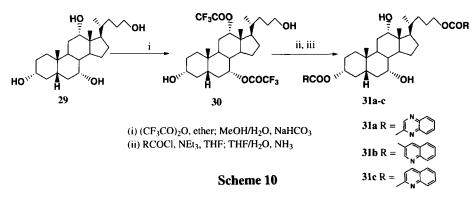


(i) TFAA, THF, 24a and 24b (ii) NaHCO₃ aq, MeOH, THF 25: 65% overall yield from 1a
(iii) Ac₂O, CHCl₃, 35-40°, 40h (iv) pH 7 buffer, rt, 26: 60% overall yield from 25
(v) HCl aq, MeCN 25: 67% (vi) *t*-BuOH then (vii) 27: 81% overall yield from 1a (ix) TFA 26: 81%

Scheme 9

acid **1a** with TFAA led to a mixture of partially trifluoroacetylated mixed anhydrides, principally **24a** and **24b**. Aqueous workup, mild base hydrolysis and crystallization gave the 12-trifluoroacetate **25** in 65% yield. Acetylation of **25** with Ac_2O gave **26**. Quenching the mixed anhydrides with *tert*-butanol proved to be an excellent method for *tert*-butyl esterification. As shown in *Scheme 9*, this method allowed the isolation of the 12-protected ester **27** in the highly satisfactory yield of 81%. The trifluoroacetate **27** was selectively acetylated at the 3-position to give the 3,12-diester derivative **28**, and the *t*-butyl ester cleaved with acid to provide the corresponding carboxylic acid in good yield.

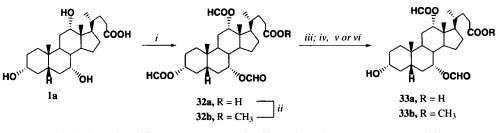
During the synthesis of potential DNA binding compounds based on bile steroids, Brown and co-workers⁵⁹ first reduced the cholic acid (BH_3/THF or $LiAlH_4$) to the tetrahydroxy steroid **29** in 85% yield (*Scheme 10*). The conversion of **29** to the trifluoroacetate tetraester (trifluoroacetic



anhydride/ether), followed by selective removal of the trifluoroacetyl groups at positions 3 and 24 (MeOH/H₂O/NaHCO₃) gave the 3,24-diol **30**. Treatment of **30** with 2 equivalents of the appropriate acid chloride (NEt₃/THF) afforded the corresponding diesters **31a-c**. A similar strategy was used to synthesize analogues of brassinosteroids from chenodeoxycholic acid.⁶⁰

III. PROTECTION OF HYDROXYL GROUPS WITH FORMATE

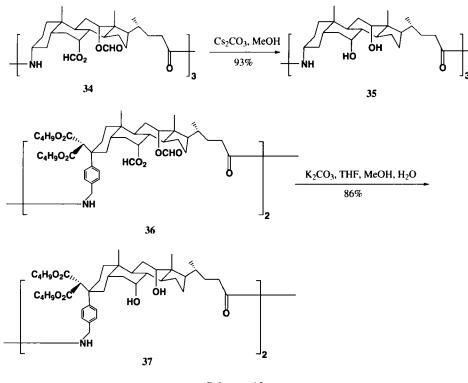
During the synthesis of bile acid acetates, Tserng and Klein found that pure products could not be isolated without column chromatography. However, the synthesis of bile acid formates resulted in products that were crystalline compounds with well-defined melting points.⁶¹ During the synthesis of macrocyclic icholaphanesî, Davis and co-workers found that the removal of acetyl protection was troublesome and the formyl groups were more labile.¹⁶ Bile acid formates were originally synthesized by Cortese and Baumann⁶²⁻⁶⁹ and this synthesis was later modified by Hughes et al.⁷⁰ Tserng and Klein found these procedures gave impurities which were incompletely formylated bile acids other than the desired performylated bile acids.⁶¹ Attempts to formylate bile acids with acetic-formic anhydride produced a mixture of formate and acetate esters.⁷¹ The water originally present in the formic acid used and that produced during the reaction hindered the quantitative conversion to performylated bile acids. **32a** and the addition of acetic anhydride at the final stage shifted the equilibrium toward complete formylation instead of reacting with the free hydroxyl group of the bile acid molecule (*Scheme 11*);⁶¹ later work confirmed these results.^{16, 72}



⁽i) HCOOH, HClO₄, **32a**: 95% (ii) CH₂N₂, CH₂Cl₂, MeOH (iii) NaHCO₃, MeOH, 0°, **33b**: 92% (iv) NH₃, CH₃OH, **33a**: *ca*, 100% (v) 0.2 *N* NaOH, water/acetone (vi) NaOCH₃, MeOH

Scheme 11

The selective hydrolysis of 3α -formate **32a** using saturated methanolic ammonia, two equivalents of sodium hydroxide in water, or slightly more than one equivalent of sodium methoxide in methanol at room temperature can be achieved in quantitative yield.⁶¹ Esterification of **32a** with diazomethane followed by selective deformylation of 3a-formate gave **33b** in 92% yield.¹⁶ The removal of 7α -formate and 12 α -formate groups of cyclocholates can be achieved by Cs₂CO₃/MeOH⁷³⁻⁷⁴ or K₂CO₃/THF/MeOH/ H₂O (*Scheme 12*).¹⁶

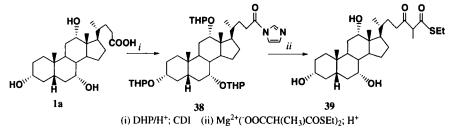




IV. PROTECTION OF HYDROXYL GROUPS WITH OTHER MOIETIES

1. Tetrahydropyranyl (THP) Method

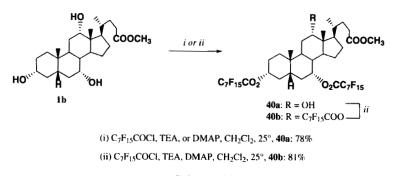
In the course of the synthesis of 24-oxo- 3α , 7α , 12α -trihydroxy- 5β -cholestan-26-oyl CoA, a postulated intermediate of bile acid biosynthesis, Korenaga and coworkers⁷⁵ employed *tris*-tetra-hydropyranyl (THP) ether derivative of cholic acid **1a**. (*Scheme 13*). Treatment of **1a** with 1,1'-carbonyldiimidazole gave the imidazolide **38**, which without isolation, was treated with the magnesium salt of 2-methylmalonic acid ethanethiol half ester. The condensation proceeded well, and the ethanethiol ester of 24-oxo-THCA **39** was obtained in 71% yield after acidic deprotection of THP groups.



Scheme 13

2. Perfluorooctanoyl Ester Method

In 1987, Malik and Sharts⁷⁶ reported the synthesis of a series of mono-, *bis*, and *tris*-perfluorooctanoyloxy derivatives of sterols and bile acids. The reaction of methyl cholate **1b** with a slight excess of perfluorooctanoyl chloride in a 5% solution of triethylamine (TEA) in methylene chloride in the presence of DMAP at room temperature gave the corresponding perfluorooctanoyl esters **40b** in 81% yield (*Scheme 14*). Without DMAP, no reaction at C_{12} -OH was observed. The preparation of

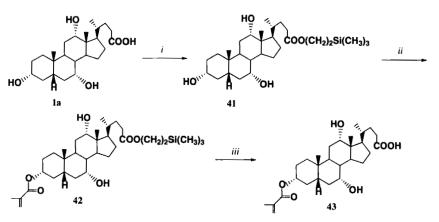


Scheme 14

perfluorooctanoyl chloride was done by heating perfluorooctanoic acid in thionyl chloride. The use of perfluorooctanoic acid anhydride would be unacceptably expensive since two moles of perfluorocarboxylic acid are required to give one mole of ester.

3. Methacryloyl Ester Method

In 1992, Ahlheim and Hallensleben described the synthesis of polymerizable derivatives of cholic acid containing a methacrylic group directly attached to C_3 or via a C_{11} cinnamic ester spacer.⁷⁷ The carboxylic acid group in cholic acid **1a** was first protected by 2-trimethylsilylethanol to give **41** in 73% yield (*Scheme 15*). After reacting with methacryloyl chloride, tetrabutylammonium fluoride finished the deprotection.

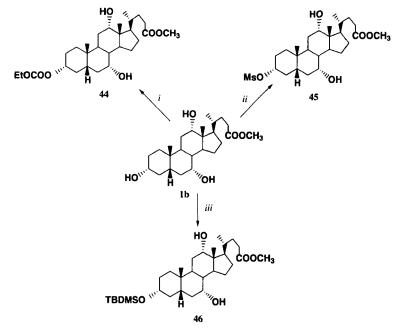


(i) (CH₃)₃Si(CH₂)₂OH, *p*-TsOH, **41**: 73% (ii) Et₃N, CHCl₃, **42**: 68% (iii) TBAF, CHCl₃, **43**: 44%

Scheme 15

4. Carbethoxy Ester Method

Methyl 3-carbethoxycholate (44) was synthesized from methyl cholate with EtOCOCl/pyridine at room temperature (*Scheme 16*).^{39, 42} Small amounts of by-products, 3,7-dicarbethoxycholate and 3α , 7α , 12α -tricarbethoxycholate, can be detected using TLC. Hoshita and coworkers first applied the *tert*-butyldimethylsilyl group (*Scheme 16*) to selectively protect 3-OH of cholic acid (58%).⁷⁸ Sander



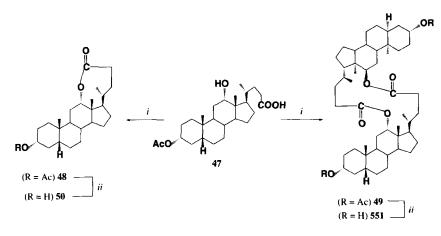
(i) EtOCOCl, py, rt, 44: 80% (ii) MsCl, py, rt, 45: 100% (iii) TBDMSCl, Et₃N, DMAP, rt, 46: 89%

Scheme 16

and coworkers successfully repeated this method on similar compounds with better yield (89%).⁷ Schmitt and coworkers synthesized **45** in quantitative yield by treating methyl cholate with 1.2 equivalent of methanesulfonyl chloride in pyridine at 0° for 30 min and at room temperature for 2 h.⁷⁹

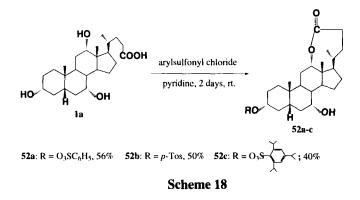
5. Intramolecular Cyclization

In our study of the synthesis of cyclocholates, it was observed that when the cyclization was carried out on deoxycholic acid derivatives having an unprotected 12 α -OH group, lactone **48** (*Scheme 17*) was the major product.³⁸ The facile formation of this lactone system offers a way to selectively protect the 12 α -OH group in cholic acid. According to these studies, the previously reported results on the formation of *bis*-lactone from 3 α -acetoxy-12 α -hydroxy-5 β -cholanoic acid (**47**) is questionable (*Scheme 17*).⁸⁰ The reported MS data (M⁺: 416) supports our suspicions.⁸⁰ After the hydrolysis of the intermediate **49**, compound **51** showed the same data (¹H NMR, ¹³C NMR and MS) as compound **50** which was synthesized independently. Upon standing at room temperature for 2 days, a mixture of arylsulfonyl chloride and cholic acid in pyridine solution gave 7 α -hydroxy-3 α -arylsulfonyloxy-5 β -cholanoic-24,12-lactone (*Scheme 18*).⁸¹ This is the reason why 12 α -OH needs to be protected in the macrolactonization of cholic acid derivatives to cyclocholates.



(i) Cl₂P(O)OEt, (Et)₃N, CH₂Cl₂, 88h, rt, 60% (ii) NaOCH₃, MeOH, benzene, 1h, rt, 83%

Scheme 17

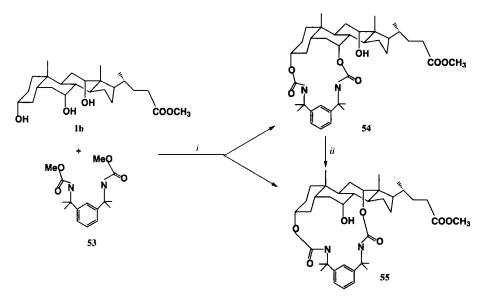


6. a,a,a',a'-Tetramethyl-m-xylylenedicarbamate Transesterification

A facile regioselective macrocyclization of methyl cholate (1b) by transesterification using $\alpha, \alpha, \alpha', \alpha'$ -teramethyl-*m*-xylylenedicarbamate 53 by was reported by Yamada and coworkers.⁸² This double transesterification was performed in refluxing toluene using 3% SnCl₂ and 1% glycoluril (acetyleneurea) as additives (*Scheme 19*). After 2h, the kinetically favored product 54 was obtained selectively in excellent yield (94%), and 55 was not detected. After establishment of equilibrium (7 days), the thermodynamically favored cyclophane 55 was obtained as a major product in yield (68%). The conversion of the cyclophane 54 to 55 was performed in refluxing toluene, using an excess amount of methanol as a promoter.

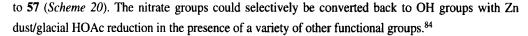
7. Nitrate Ester Method

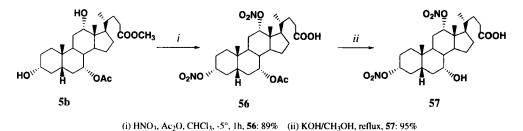
In the course of synthesis of the B-ring 5b-enone steroid skeleton characteristic of the insect moulting hormone ecdysone from cholic acid, the methyl ester 7a-acetyl derivative **5b** (*Scheme 2*) was nitrated at the 3α - and 12α -OH groups using conditions previously described.^{83, 84} Saponification restored the 7α -OH and 24-oic acid groups while leaving the 3α - and 12α -nitrate groups intact leading



(i) SnCl₂, glycoluril, toluene, reflux, 2h, 54: 94%; SnCl₂, glycolril, toluene, reflux, 7 days, 55: 68%
(ii) SnCl₂, glycoluril, MeOH, reflux, 2 days, 55: 14%

Scheme 19

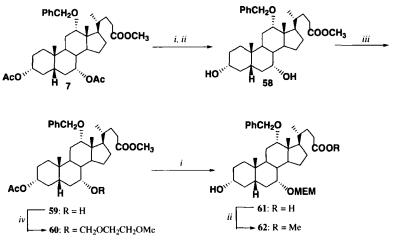




Scheme 20

8. Benzyl Ether Method

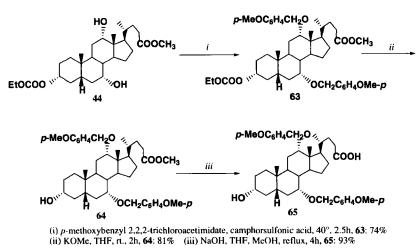
In the study of thermodynamically-controlled cyclization and interconversion of oligocholates, Brady and Sanders applied a series of benzyl derivatives to protect 7α - and 12α -hydroxy groups.⁸⁵ Two acetyl protecting groups and the methyl ester in **7** were removed under basic conditions (*Scheme 21*). The methyl ester was regenerated by stirring in methanolic HCl. The benzyl ether **58** was next acetylated at 3a-position with acetic anhydride and pyridine to give the monoacetate **59** in 88% yield; this monoacetylation was made possible because the 12α -benzyl ether does not assist the acetylation of the 7α -OH group.⁴⁰⁻⁴¹ Compound **59** was then alkylated with MEM chloride and base to form MEM ether **60** in 85% yield. After basic hydrolysis of the 3a-acetyl and the methyl ester groups,



(i) NaOH, THF, reflux, 14h (ii) HCl/MeOH, rt., 12h, 58: 60% for two steps.
 (iii) Ac₂O, py, rt, 48h, 59: 88% (iv) MEMCl, *i*-Pr₂EtN, CH₂Cl₂, 50°, 14h, 60: 85%
 Scheme 21

the methyl ester was regenerated to yield the methyl 3α -hydroxy- 7α -(2-methoxyethoxymethyloxy)-12 α -benzyloxycholanoate **62** in 52% overall yield from **58**.

The 'bis(p-methoxybenzyl)' monomer 65 was synthesized as a control for the 'MEM' monomer because it has a different UV spectrum and no metal-binding ability (Scheme 22). The

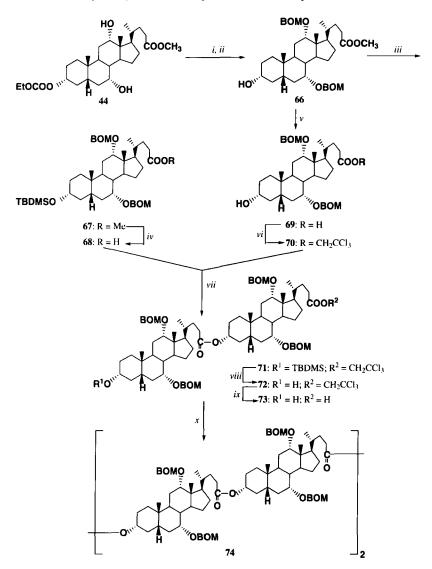


Scheme 22

p-methoxybenzyl group was introduced by similar trichloroacetimidate methodology as used for the benzyl group. The *p*-methoxybenzyl 2,2,2-trichloroacetimidate was synthesized from *p*-methoxybenzyl alcohol and trichloroacetonitrile by method described by Cramer *et al.*⁸⁶ As found by Yonemitsu *et. al.*,⁸⁷ a weaker acid is required for the addition of this reagent to hydroxy groups. Catalysis with 5 mol% camphorsulfonic acid gave the dibenzylated product **63** in 74% yield. Two successive deprotec-

tion steps furnished 3α -hydroxy- 7α , 12α -bis(p-methoxybenzyloxy)cholanoic acid 65 in 54% overall yield from 44.

In order to synthesize the 'bis(BOM)' monomer **66**, **44** was alkylated with (benzyloxymethoxy)methyl chloride and Hünig's base according to the procedure of Stork and Isobe (*Scheme 23*).⁸⁸ The dialkylated product was deprotected at the 3α -position by addition of methanolic



(i) BOMCl, *i*-Pr₂NEt, toluene, 90°, 19h (ii) KOMe, THF, rt, 1h, **66**: 58% for two steps (iii) TBDMSCl, DMAP, Et₃N, CH₂Cl₂, 20h, **67**: 63% (iv) NaOH, THF, MeOH, 50°, 2h, **68**: 87% (v) NaOH, THF, MeOH, reflux, 90 min, **69** (vi) HOCH₂CCl₃, DCBC, DMAP, toluene, 16h, **70**: 94% (vii) DCBC, Et₃N, DMAP, CH₂Cl₂, 1.5h, **71**: 65% (viii) HF, THF, 3h, **72**: 93% (ix) Zn, HOAc, 4h, **73**: 75% (x) DCBC, DMAP, CH₂Cl₂, 48h, **74**: 37%

Scheme 23

potassium methoxide, to yield the methyl 7α , 12α -bis(benzyloxymethoxy)- 3α -hydroxy cholanoate **66** in 58% yield from 44. Synthesis of the bis(benzyloxymethoxy) cyclic tetramer 74 was carried out by the coupling and cyclization of the linear dimer 73. To synthesize the linear dimer 73, suitable protocols were required for the protection of the 24-oic acid and 3α -hydroxy of the 'bis(BOM)' monomer **66.** The *tert*-butyldimethylsilyl group was found to be suitable for the protection of the 3α -hydroxy group and 2,2,2-trichloroethyl ester was developed to protect the 24-carboxylic acid. The 2,2,2trichloroethyl ester 70 with a free 3α -hydroxy group was synthesized from the acid 69 by a Yamaguchi reaction in 94% yield. The 3α-TBDMS protected 24-free acid 68 was obtained from the methyl ester 66 and TBDMS chloride followed by hydrolysis of the methyl ester by refluxing in THF and sodium hydroxide in 55% overall yield. The two fragments were then coupled by a Yamaguchi esterification to give the protected linear dimer 71 in 65% yield. This dimer was deprotected at the tail 3a-position with aqueous HF in 93% yield to give 72. No significant decomposition of the BOMO acetal units were observed in this step. The 2,2,2-trichloroethyl ester was then removed by reaction with zinc powder in aqueous potassium phosphate buffer to give the free acid 73 in 75% yield. The linear dimer was then cyclized using the modified Yamaguchi procedure. This gave several macrocycles, the main product being cyclic tetramer 74 which was isolated in 37% yield.

V. CONCLUSION

The various selective functionalizations of the hydroxy groups at the 3α , 7α , and 12α positions in choic acid offer a number of ways of protecting these groups under different reaction conditions until they need to be regenerated. The 7α - and 12α -hydroxy groups can be simultaneously protected as acetate (*Scheme 1 and 7*), triflate (*Scheme 10*), or formate (*Scheme 11*) esters leaving the 3α -OH free for chemical modification. Both the 3α - and 12α -hydroxyl groups can be protected as acetate (*Scheme 3 and 9*) or nitrate (*Scheme 20*) esters while leaving the 7α -OH available for chemical modification. Simultaneous protection of the 3α - and 7α -hydroxyl groups as acetate esters (*Scheme 2*) leaves the 12α -OH open for chemical transformation.

Selective protection of the 3α -OH group as carbethoxy or mesyl esters (*Scheme 16*) leaves both the 7α - and 12α -hydroxyl group open for chemical modification. Hydrolysis was the general method for deprotection of the esters, except for nitrate esters which were deprotected by Zn dust/glacial acetic acid reduction. Tetrahydropyranyl and *t*-butyldimethylsilyl ethers were deprotected by mild acid hydrolysis. In addition, *t*-butyldimethylsilyl ethers are easily deprotected by fluoride anion. Benzyl and related protecting ethers are easily removed by catalytic hydrogenation.

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